



# PRULEE



# **BATTERY CONTROL SAFETY SYSTEMS**



Flaming River Industries, Inc.<sup>®</sup> 800 Poertner Dr. Berea,Ohio 44017



Manual

440-826-4488 • Fax 440-826-0780 Toll Free 1-800-648-8022

## About Flaming River Industries, Inc.®

Flaming River Industries, Inc.<sup>®</sup> is an Ohio corporation and woman-owned business, located in Berea, Ohio. As we celebrate our 30th year in business, we are proud of the battery disconnect switches and accessories that we provide to the heavy-duty and commercial trucking industry.

Flaming River Industries<sup>®</sup> is well-known for our battery disconnect switches, and over the course of many years of service, The Big Switch has become an industry standard as it relates to safety and OSHA Regulation 1910.147 for lock-out/tag-out in heavy-duty and commercial vehicle applications.

We are continuing our pledge to provide our customers with the highest quality battery disconnect switches, with the introduction of The Big Switch 500. The Big Switch 500 is Flaming River Industries'<sup>®</sup> response to the increasing demands for higher continuous current requirements within the commercial vehicle industry. The Big Switch 500 was designed from the ground up as a more rugged and powerful product capable of handling 500 Amps continuously. The Big Switch 500 was designed right here in Northeast Ohio, and is built and assembled in the USA.

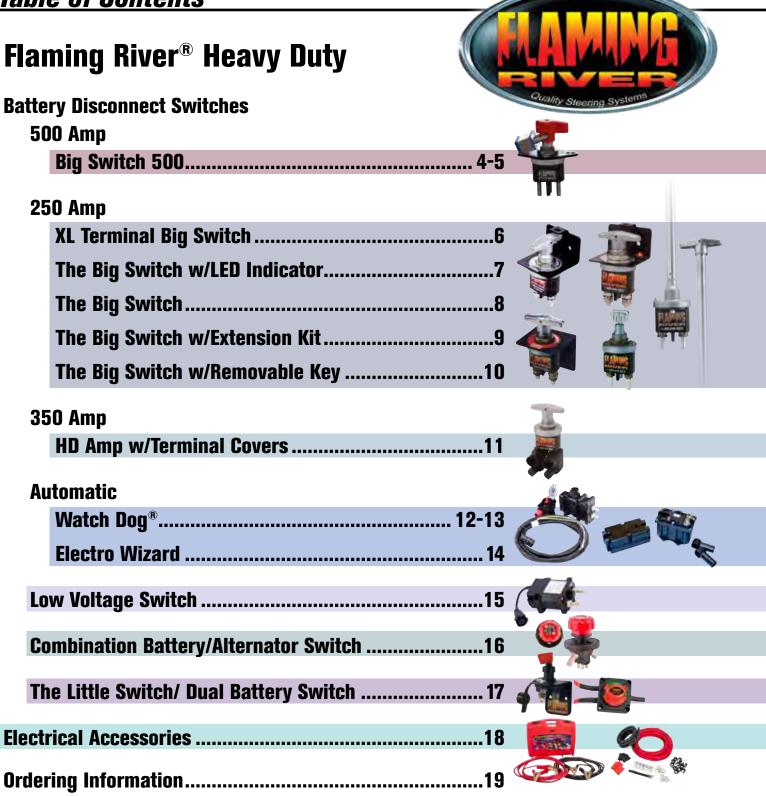
We also proudly distribute and carry a series of automatic battery disconnect switches that focus on convenience, battery preservation, and fleet safety. The Electro Wizard® has proven to be a dependable and irreplaceable component for large vehicles and heavy-duty equipment. Our newest products—the Low-Voltage Disconnect Switch and Watch Dog®, join the ranks of our expanding list of automatic battery disconnect switches. The Watch Dog can run continuously at 300 Amps and includes features like bi-stable "magnetic latch" technology, a built-in programmable time delay, and an external emergency shut-off switch making battery disconnection simpler and safer than ever. The technologies of the automatic

battery disconnect switches and original Big Switch is supplied by Littelfuse Italy.

Flaming River Industries<sup>®</sup> is certified in ISO 9001:2008 Quality Management Systems standards. By adhering to ISO's 9001 quality standards, Flaming River Industries'<sup>®</sup> manufacturing processes and products are certified to world-class specifications for quality, safety and efficiency. We are also certified in ISO 14001:2004 Environmental Management Systems. This certification ensures that Flaming River Industries<sup>®</sup> minimizes its impact on the environment and complies with all applicable and statutory regulatory requirements.

For 30 years, we have designed many award-winning products using state-of-the-art engineering, technology, and quality control in our manufacturing processes. We continue to expand in the heavy-duty market with advanced electrical and safety devices designed to meet and exceed our customers' needs. Although this process is exciting, we know that the best reward is a satisfied customer.

## Table of Contents



Note: Terminals on battery disconnect switches are live parts of the electrical system and should be treated just like battery terminals. Covers are recommended, but not included, for each kit. Contact your vehicle's manufacturer to determine proper placement and suitability.

# 400 Amp Battery Disconnect Switch

FR1046 The Big Switch 500 with Lock-Out Bracket
FR1047 The Big Switch 500 Lock Out Hole with Lever Handle w/Retrofit Diamond Bracket
500 Amps
Durable Glass-Filled Nylon Body
Rivered Design

•Waterproof and

Corroston Reststant • Silver-Plated Studes • Silver-Plated Contacts • MADE IN USA

Heavy-duty battery disconnect switch with 500 amp rating. Silver pads and terminals and glass nylon material provide impact and temperature resistance. New waterproof/corrosion-resistant design. Made in USA. Features and Benefits:

- Heavy-duty battery disconnect switch that boasts a 500 amp continuous rating
- Silver pads and terminals provide higher rating.
- · Innovative glass-filled nylon material is impact and extreme temperature resistant
- · Sealed waterproof and corrosion-resistant design
- Can withstand extreme vibration—making it ideal for racing and heavy-duty truck applications
  - Optional lock-out feature allows switch to be locked in the OFF
    - position to comply with OSHA lock-out/tag-out regulation 1910.147
      Made in the USA with American-made components and materials

MADE IN

Corrosion-Resistant Stainless Steel Fasteners

500 AMP KILL SWITCH

FR1047

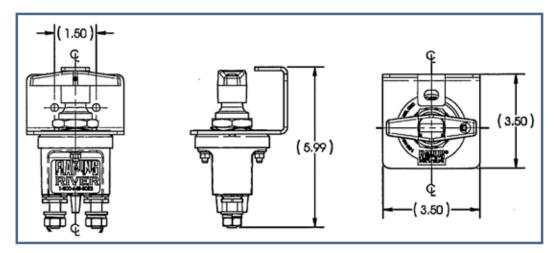
Voltage.....12V/24V Max Continuous Current......500 Amps Environmental Protection Rating ..... IP65 Corrosion Resistant ......Yes Operating Temperature.....-40°F to + 176°F (-40°C to +80°C) Switch Body Material .....Glass-filled nylon Internal Contacts ......AgSnO2 (Silver Tin Oxide) Plated Copper Contact Terminals......AgSnO2 (Silver Tin Oxide) Contacts FR1003TM Terminal Covers Stud Diameter......M10 Sold in sets of two, can be used to Available Stud Length......1.18 in (1-3/16 in) cover cables on all Battery Disconnect Contact Hardware.....Nickel-plated brass Switches. Sold separately from switch. M10 Tightening Torque ......11-13 ft lbs Maximum Corrosion M30 Diameter **Protection** Lock-out Ready **Non-Corrosive Plunger Assembly** Sealed and Corrosion Welded Copper Resistant Contacts **Plated with Silver Contact Pads Dual Springs Ensure Solid** Silver Plated Contact **Copper Terminals** Impact-Resistant **Molded Screw Glass-Filled** Terminals Nylon Body Terminal Diameter: M10, Terminal Length: 1-3/16" Note: Terminals on battery disconnect switches are live parts of the electrical system and should be treated just like battery terminals. Covers are 5 73 recommended, but not included, for each kit. Contact your vehicle's manufacturer to determine proper placement and suitability.

100 Amp



#### FR1014TM Terminal Covers for Grooved Terminal Stud

Sold in sets of two, can be used to cover cables on all Battery Disconnect Switches. Sold separately from switch.

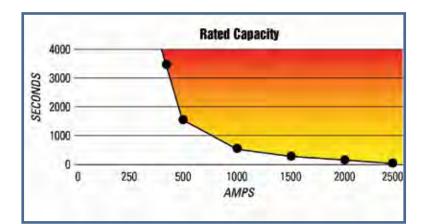


## FR1044LED Big Switch Battery Disconnect with LED Indicator

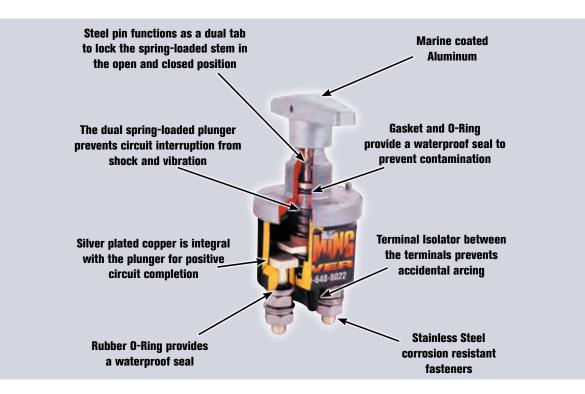
The Big Switch is now available with an illuminated LED that indicates when the system is on. The visual cue easily identifies whether the switch and electrical system are ON or OFF for proper shut down procedure.

- · LED Indicator Light Clear indicator that system is ON or OFF
- Rated Capacity 2500 Amps / 250 continuous
- · Stainless Steel Fasteners for corrosion resistance
- Waterproof
- · Silver plated copper internal contact plates
- M10 studs
- Lock-out feature enables use of padlock for OSHA Lock-out/Tag-Out compliance

Part No.	Description	
FR1005LED	Big Switch Battery Disconnect with LED Indicator	
FR1008LED	Lock-Out Bracket and LED Indicator only (for retrofit to existing "Big Switch")	



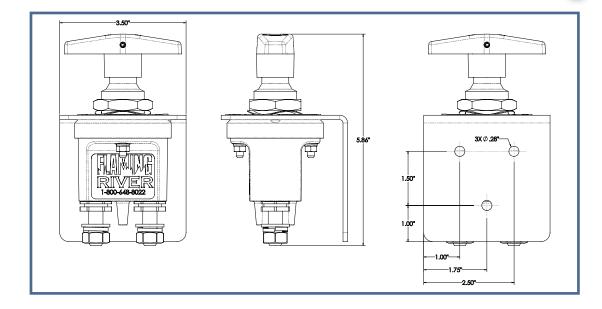
Note: Terminals on battery disconnect switches are live parts of the electrical system and should be treated just like battery terminals. Covers are recommended, but not included, for each kit. Contact your vehicle's manufacturer to determine proper placement and suitability.



## FR1003 The Big Switch Battery Disconnect Switch

Top racers realize that using a low amp switch creates resistance and actually reduces power. Flaming River's<sup>®</sup> heavy duty battery disconnect switch is top of the line designed for complex electrical systems and 16 Volt batteries.

- Rated at 250 amps continuous service (12/16/24V) and 2500 amps for 5 second surges.
- Spring-loaded, vibration resistant, waterproof design.
- · Accepted by most sanctioning bodies including IHRA/NHRA.
- Furnished with an easy-grip T-handle, anodized aluminum bracket and zinc plated mounting hardware.



Description	The Big Switch
Part No.	FR1003
Warranty	3 Years
Voltage	12V/24V Max
Continuous Current	250 Amps
Max Surge Current	2500 Amps (5 seconds)
<b>Environmental Protection Rating</b>	IP65
Waterproof	Yes
Operating Temperature Range	-40°C to +80°C-40°F to +176°F
Contact Terminals	Silver Plated Copper

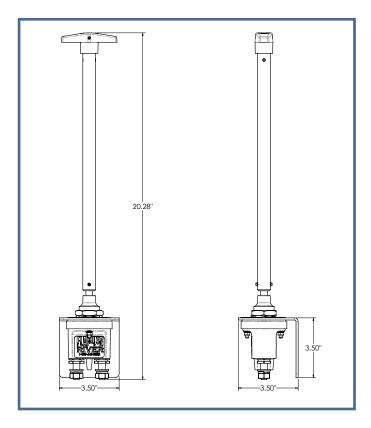
Contact Hardware	Nickel Plated Brass
Stud Diameter	M10 Available
Stud Length	0.775" (approx. 25/32 in)
Max Tightening Torque	11-13 ft·lbs
Mounting Bracket Included	Yes
Mounting Bracket Part No.	FR1007
Terminal Covers Included	No
Terminal Covers Part No.	FR1003TM (pair)
Additional Notes	Approved for NHRA/IHRA competition use

## FR1003-4 The Big Switch with Extension Kit FR1003-EXT Extension Only

This industrial lever kit allows for remote mounting of the Big Switch.

Kit includes a custom 15" aluminum rod, handle, and the switch.

- Rated at 250 amps continuous service (12/16/24V) and 2500 amps for 5 second surges.
- Spring-loaded, vibration resistant waterproof design.
- Accepted by most sanctioning bodies including IHRA/NHRA.
- Furnished with an easy-grip T-handle, anodized aluminum bracket and zinc plated mounting hardware.



Note: Terminals on battery disconnect switches are live parts of the electrical system and should be treated just like battery terminals. Covers are recommended, but not included, for each kit. Contact your vehicle's manufacturer to determine proper placement and suitability.



**FR1003TM Terminal Covers** Sold in sets of two, can be used to cover cables on all Battery Disconnect Switches. Sold separately from switch.

	Compare The Difference		
RIVER	Feature	Flaming River <sup>®</sup> Heavy Duty Switch	Brand X
IN I	Rating (12V/16V/24V)	250 Amps Continuous	20 Amps
	Rating Surge (12V/16V/24V)	2500 Amps	125 Amps
	Waterproof	Yes	No
	Silver Plated Terminal	Yes	No
2	Design	Spring Loaded	Rotary
	Weight	17 oz.	14 oz.
	Warranty	3 Years	None

-800-648-802

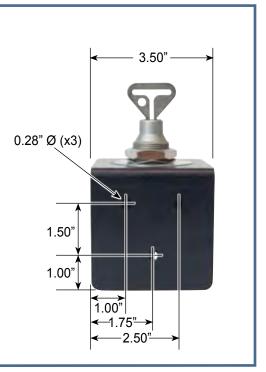
## FR1009 The Big Switch with Removable Key

The Big Switch with removable laser cut, stainless steel key enhances the security and safety features available with the Big Switch. This unit is rated at 250 amps continuous service and 2500 amps for 5 second intervals (12V / 24V) It is a heavy duty, waterproof switch. The removable key feature is ideal for construction, farm equipment and passenger cars. An absolutely essential theft deterrent.

Description	The Big Switch with Removable Key
Part No.	FR1009
Warranty	3 Years
Voltage	12V/24V
Max Continuous Current	250 Amps
Max Surge Current	2500 Amps (5 seconds)
Environmental Protection Rating	IP65
Waterproof	Yes
Operating Temperature Range	-40°C to +80°C -40°F to +176°F
Contact Terminals	Silver Plated Copper
Contact Hardware	Nickel Plated Brass
Stud Diameter	M10 Available
Stud Length	0.775" (approx. 25/32 in)
Max Tightening Torque	11-13 ft·lbs
LED ON/OFF Indicator	No
Lock-Out Capability	Yes – Removable Key
Replacement Key Part No.	FR1009K
Mounting Bracket Included	Yes
Mounting Bracket Part No.	FR1007
Terminal Covers Included	No
Terminal Covers Part No.	FR1003TM (pair)



Note: Terminals on battery disconnect switches are live parts of the electrical system and should be treated just like battery terminals. Covers are recommended, but not included, for each kit. Contact your vehicle's manufacturer to determine proper placement and suitability.







### **FR1043** HD Amp Battery Disconnect Switch with Terminal Covers

This heavy-duty battery disconnect switch, with larger diameter terminal studs, is ideal for Class 8 Trucks, RVs, Chippers and other construction vehicles. Clip on terminal covers are designed to protect against arcing. Proprietary brass attaching nut allows 180 degree rotation. Higher Amp capacity – 2500 amps/350 continuous.

- Waterproof
- · Silver plated copper internal contact plates
- · Increased insulation to H Class rating
- Larger diameter studs .4725 inch (M12)
- · Longer studs 1.25" to allow easier double cable connection
- · Stainless Steel Fasteners for corrosion resistance
- · LED option: Illuminated LED indicates whether system is on or off
- · Lock-out option: Enables use of padlock for security



Stainless Steel fasteners

for corrosion resistance



#### FR1014TM Terminal Covers for Grooved Terminal Stud

Sold in sets of two, can be used to cover cables on all Battery Disconnect Switches. Sold separately from switch.

# **FR1057** Watch Dog<sup>®</sup>, The Next Level of Automatic Battery Disconnect Switch



The Watch Dog<sup>®</sup> is capable of handling 300 Amps of current continuously and designed with versatility in mind to function on both 12V and 24V systems. Utilizing bistable "magnetic latch" technology, the Watch Dog<sup>®</sup> secures its ON/OFF positions without current draw and requires over 80G of force to mechanically separate the contacts. The Watch Dog<sup>®</sup> has some of the highest International Protection ratings of IP76 and IP69K, ensuring that water and dust stay out. The Watch Dog<sup>®</sup> has built-in programmable time delay settings and a manual emergency toggle switch with a system status LED indicator.

Included in the package:

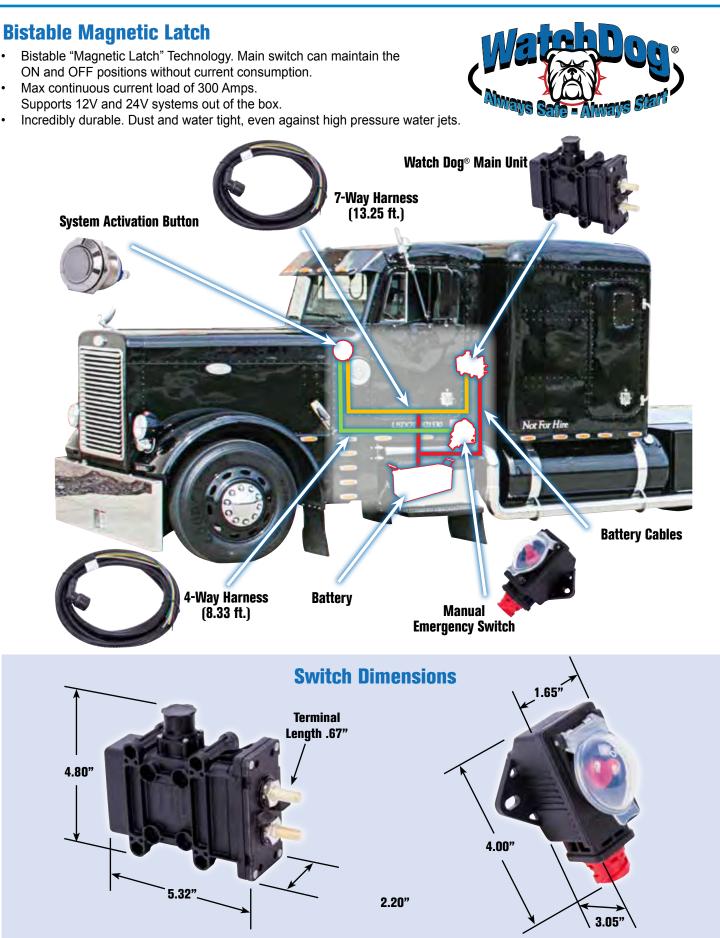
- Watch Dog<sup>®</sup> Main Battery Disconnect Switch
- Emergency Toggle Switch
- 4-way wire harness (8.33 feet)
- 7-way wire harness (13.25 feet)
- Momentary Push Button

Top 5 Reasons to Use Watch Dog®

- Simplify your shutdown routine with automatic battery disconnection and a programmable time delay (default 6 min).
- Bistable "Magnetic Latch" Technology. Main switch can maintain the ON and OFF positions without current consumption.
- Max continuous current load of 300 Amps. Supports 12V and 24V systems out of the box.
- Incredibly durable. Dust and water tight, even against high pressure water jets.
- Safety is a priority with the included Emergency Toggle Switch for manual Watch Dog<sup>®</sup> control.

\*NOTE: The Watch Dog<sup>®</sup> system is an electromechanical battery disconnect switch. The emergency external switch will only disconnect the battery from the electrical system. This product is NOT designed to deactivate the alternator or shut down the vehicle completely.\*

Description	300 Amp Watch Dog <sup>®</sup> Battery Disconnect
Part No.	FR1057
Voltage	12V/24V
Max Continuous Current	300 Amps
Max Surge Current	1,000 Amps (30 seconds) 2,000 Amps (5 seconds)
Environmental Protection Rating	IP67 and IP69K (water pressure cleaning)
Waterproof	Yes
Corrosion Resistance	Salt Spray Test: 300h
Terminal Length	0.670" (approx. 43/64 in)
Terminal Diameter	M10
Operating Temperature Range	-40°C to +85°C -40°F to +185°F
Internal Contacts	Silver Plated Copper with Silver Pads
Contact Terminals	Silver Plated Copper with Silver Pads
Contact Hardware	Nickel Plated Brass
Automatic Shut-Off	Yes
Manual Emergency Shut-Off	Yes
Programmable Time Delay	6 Min. (Default), 3 Min., 1 Min., 30 Sec.
Battery Disconnect Mode	Positive and Negative
Terminal Covers Included	Yes



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## FR1051/FR1052 Electro-Wizard®

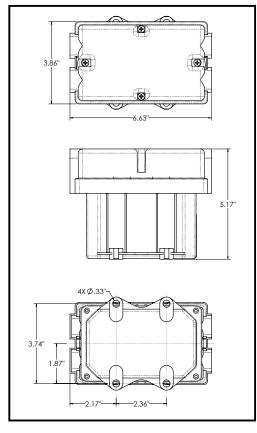
- 12 Volt Electronic Battery Disconnect Switch. 24V system available upon request.
- Passive Magnetic Solenoid Operation – No mechanical switch to forget to operate
- 250 Amps Continuous / 2500 Amp Surge
- · IP 65 Rating
- Sealed Waterproof Design Can withstand severe operating condition

Ideal Protection For:

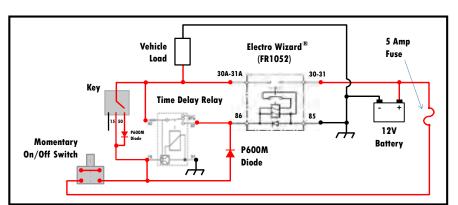
- Construction & Farm Equipment / Mining & Off-Highway Vehicles
- Heavy-Duty Trucks
- Automotive / Racing
- Marine
- DEF System Compatible

Part No.	Description	
FR1051	12V Electro Wizard <sup>®</sup> - Grounded Solenoid - Uses a 12V Pos input to engage.	
FR1052	12V Electro Wizard <sup>®</sup> - Insulated Solenoid with switch cover - Engagement with Pos or Neg input	
FR1053	3 Minute Delay off timer relay 12V	
FR1055	6 Minute Delay off timer relay 12V	
FR1054	24V Electro Wizard <sup>®</sup> - Insulated Solenoid with switch cover. Engagement with Pos or Neg input	

tings
V
0 A @ (74°F / 23°C)
00 A for 3 sec.
65
75ft lb. / 20 NM
8ft lb. / 1.6 NM
D°F - 185°F / -40°C - 40°C
ver plated copper
0 tin-plated brass
ass
I A
2A
ł A



Note: Terminals on battery disconnect switches are live parts of the electrical system and should be treated just like battery terminals. Covers are recommended, but not included, for each kit. Contact your vehicle's manufacturer to determine proper placement and suitability.



## Low Voltage Switch

## FR1058 Low-Voltage Battery Disconnect Safety Switch

Stop battery drain with the Flaming River® Low Voltage Disconnect!

- Automatic disconnection through battery voltage measurement. Disconnects auxiliary loads when battery has drained past a specified threshold.
- This is a safe battery level designed to allow the user to restart the vehicle. • Battery charging will automatically reconnect the load
- Positive voltage from the ignition line will prevent load disconnection while the vehicle is operating
- Manual disconnection operated by dash mounted toggle ON/OFF switch
- · System status can be monitored via LED indicator
- 1-3 mA current draw while monitoring battery voltage

2.95"

1.43"

- Thermal protection from overheating
- Environmentally sealed device for maximum life span (IP6K7/IPX9K ratings).
- Includes 4-way wire harness (13 feet long) with connections to Vehicle Ignition, Ground, Command Button, and Indicator Light

0.35" Ø (x2)

3.83"

5.51" -

3.31

2.16"

Characteristics	Ratings
Operating Voltage (Fully Charged Battery)	13.5V (12V System) 28V (24V System)
Preset Threshold Voltage	12.1V
Max Continuous Current	250 Amps
Max Surge Current	800 Amps (30 seconds) 2000 Amps (5 seconds)
Environmental Protection Rating	IP6K7/IPX9K
Corrosion Resistance	Salt Spray Test: 300 hrs
Operational Temperature	-40°F to +185°F
Time Delay	60 seconds
Contacts/Terminals	Silver Plated Copper
Terminal Dimensions	M10 (Diameter) 0.94 in. (Length)

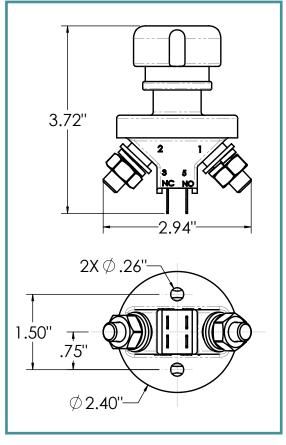
Note: Terminals on battery disconnect switches are live parts of the electrical system and should be treated just like battery terminals. Covers are recommended, but not included, for each kit. Contact your vehicle's manufacturer to determine proper placement and suitability.

# Battery and Alternator Disconnect Switch

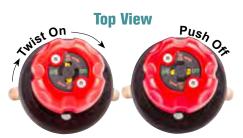
## FR1013 Combination Battery and Alternator Kill Switch

This combo kill switch designed to completely shut down the battery and charging system in an emergency situation. Ideal for racing, vehicle storage, marine and RV applications. Prevents battery drain, theft, and reduces the risk of electrical fire

- Push Off for emergency shut-down and color-coded to indicate operating position ON or OFF, with a durable spring-loaded design
- Meets IHRA, NHRA and SCCA sanctioning body requirements Rated Capacity:
- Battery 2000 Amp Surge
- 150 Amp Continuous
- Alternator 120 Amp



Description	Combination Battery and Alternator Kill Switch
Part No.	FR1013
Warranty	1 Year
Voltage	12V/24V
Max Continuous Current	150 Amps (battery)
Max Surge Current	1,200 Amps (5 seconds)
Max Current for Auxiliary Terminals	5 Amps
Environmental Protection Rating	IP65
Alternator	120 Amps
Waterproof	Yes
Operating Temperature Range	-30°C to +60°C -22°F to +140°F
Contact Terminals	Silver Plated Copper
Contact Hardware	Brass
Stud Diameter	M10
Available Stud Length	0.813" (approx. 13/16 in)
Max Tightening Torque	11-13 ft·lbs
LED ON/OFF Indicator	No
Lock-Out Capability	No
Mounting Bracket Included	No
Protective Cover Included	No
Extension Handle/Lever	No
Additional Notes	Approved for IHRA, NHRA, and SCCA competition use



"On" Position

"Off" Position



Alternator/Ignition Terminals





**Battery Terminals** 

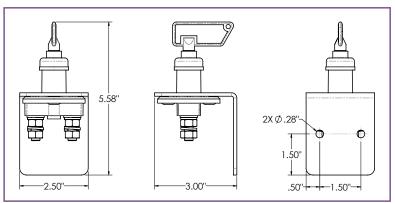


# Little Switch

## FR1002 The Little Switch

The Little Switch is rated at 100 amps continuous service and 500 amps for 10 second surges making it ideal for street rods, classics and passenger cars. In addition to preventing battery drain, this unique switch is also a cost effective anti-theft device. A rubber boot seals the neck from moisture and dirt.

- Competition approved by IMSA, ARCA, and SCCA.
- Inexpensive Anti-theft Device
- Prevents Battery Drain
- Water Resistant
- Removable Key



Part No. Warranty	.1 Year .6V/12V/24V .100 Amps .500 Amps (10 seconds) .IP4X 40°C to +50°C, -40°F to +122°F .Copper .Zinc Plated Steel .M8 .0.50" .4.43 ft·lbs / 6 N·m .No .Yes – Removable Key .FR1002K .Yes .FR1004 .Yes - Protective Rubber Boot .FR1002BT
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## FR1050 Dual Battery Disconnect Switch

The Dual Battery Disconnect Switch allows for two batteries to operate independent of one another, or for both to be in the ON or OFF position at the same time.

- Rated at 300 Amps continuous service, and 1000 Amps for 5 second surges.
- 12 or 24 Volts
- IP 54 Rating
- 300 Amps Continuous
- 1000 Amps Surge for 5 Seconds
- Silver Plated Contacts



## **Electrical Accessories**



- Nominal Voltage 12V/24V
- Clamps Material: casting brass
- Cable Material: copper (cross section 50 mm2)
- · Cable Insulation: highly flexible PVC
- · Max Current Carrying Capacity: 1000 A for 30 s
- · Short-term Current Capacity: 2000 A for 5 s

## **FR1060** Battery Relocation Kit

Flaming River<sup>®</sup> has introduced a new battery relocation kit. The 20 foot 1/0 gauge positive cable and 8 foot 1/0 gauge ground cable are flexible, soft and easy to work with. The cables are rated for 250 amps and have more than 4,700 ultra-fine strands for low resistance and flexibility. "No crimp" ends simplify the installation process and all hardware is included for an easy install.

#### Kit Contains:

- · 20 feet of red 1/0 gauge ultra-flexible positive cable
- 8 feet of black 1/0 gauge ultra-flexible ground cable
- (12) cable clamps and (12) self-tapping hex drive sheet metal screws to mount the cable to the vehicle
- (12) plastic cable ties to secure the installation
- (6) heavy duty "no crimp" cable ends
- (1) negative battery clamp terminal
- (1) positive battery clamp terminal
- (6) waterproof heat shrink sleeves to seal the cable ends
- WEIGHT SAVINGS 1/0 gauge cable in this kit is 50% lighter than standard 1/0 gauge cable
- IMPROVED FLEXIBILITY "Ultra-flexible" each cable is flexible, soft, and easy to work with.
- · Cables are rated for 250 amps and have 4700 ultra-fine strands for low resistance and flexibility.
- · All hardware is included for installation
- · No crimp ends and battery terminals are also sold separately.

## FR1061 Alternator Cable



Installation Kit with 250 Amp Fuse FR1062FS 250 Amp Fuse for 0 to 4 gauge cable Kits Includes:

- 250 Amp fuse and fuse holder
- zero gauge positive and
- ground cables
- no crimp cable ends

### FR1070 BA Professional Jumper Cable



The Professional Jumper Cables are heavy-duty, 23 feet long, and ultra-flexible. Robust brass clamps designed to hold firm and thick, yet flexible cables safely allow you to jumpstart your vehicle. The set comes with one black and one red cable with clamps. Conveniently stores in a rugged carrying case.





No Crimp Battery Cable Ends (Pair) FR1061CE

Heavy-duty set-screw style "no crimp" cable ends for installing or relocating a vehicle battery or alternator. Two (2) ends included in this kit.

# **Ordering Information**



#### **REQUEST FOR QUOTATION**

Please let us know your required part number, amp rating and quantity.

We will prepare a quotation specific to your needs:

#### **PAYMENT:**

We accept Visa, Mastercard and Discover. C.O.D. (US Funds).

Certified check or money order is also available at an additional cost.

#### **DELIVERY:**

Orders ship within 3 to 5 business days using UPS ground freight or other comparable service.

#### **AIR SHIPMENT:**

Next Day Air, Second Day Air and Three Day Select services are available upon request. These will ship the next business day and are subject to special handling charges. Credit card only for air shipments. Bill to and shipping address must match for address verification.

#### **RETURNS:**

Product returns and exchanges must be called in for authorization prior to return and shipped freight prepaid with a copy of the invoice. (Any shipment received without paperwork will be refused.) Returns are subject to a 15%handling fee (minimum \$15.00). Freight and polishing charges are non-refundable. Returns/Exchanges must be made within 30 days of purchase date from Flaming River<sup>®</sup>. Product that has been cut, scratched, painted or installed cannot be returned. Returns must be made to the distributor where purchased.

#### ORDERING

Phone: Orders can be placed by calling our toll-free number: 1-800-648-8022 Hours: 8:30am – 5:00pm EST

#### Fax:

Orders can be placed using our toll-free, 24-hour fax order line: 1-800-243-5263 (1-800-24-FLAME)

Web: www.flamingriver.com

ULUGUI	IJIJ

Amperage Rating	
Quantity	
Company	
Contact Name	
Phone No.	
E-Mail	
Web Site	

#### WARRANTY DISCLAIMER:

Part No

Flaming River's® Limited Warranty

Flaming River® warrants its products to be free from defects in material and workmanship for a period of one (1) year after the date of purchase, except that: All steering columns are warranted for a period of three (3) years from the date of purchase. The Big Switch (part number FR1005) is warranted for a period of three (3) years from the date of purchase, provided that it is not mounted with a steel bracket and provided further that it is adequately protected from environmental conditions. All electrical products other than the Big Switch are warranted for a period of ninety (90) days from the date of purchase. Flaming River's® warranty liability is limited to the replacement of defective products. Flaming River® is not liable for any labor costs associated with any warranty claim, or for any incidental or consequential damages. Improper installation, abuse, racing, and/or modification of the products voids this warranty. No warranty of merchantability or fitness for a particular purpose is made by Flaming River<sup>®</sup> with respect to any of its products.

#### Warnings and Recommendations

It is the customer's responsibility to determine the suitability of a given Flaming River® product for the customer's uses. Likewise, it is the customer's responsibility to install a Flaming River<sup>®</sup> product. Contact the vehicle manufacturer whenever installing a switch to confirm the appropriateness of using such a switch and the recommended placement of the switch on the vehicle. Use qualified chassis specialists for the installation of all steering related components. Be aware that the installation of certain Flaming River<sup>®</sup> products may adversely impact a manufacturer's warranty with respect to certain vehicles and other manufactured goods. Flaming River<sup>®</sup> will repair or replace any product found to be defective in material or workmanship. Improper installation, abuse, racing and/or modification VOID WARRANTY. Flaming River® is not responsible for any labor costs associated with any warrantv.

Note: The information contained in this catalog is correct to the best of our knowledge and belief, having been compiled from reliable and official sources of information. However, Flaming River Industries, Inc.<sup>®</sup> cannot assume responsibility for possible error.





Flaming River Industries, Inc.<sup>®</sup> 800 Poertner Dr. Berea,Ohio 44017 440-826-4488 • Fax 440-826-0780 • Toll Free 1-800-648-8022 www.flamingriver.com

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